

Work Order ID 66815

Monday, February 28, 2011 11:03:26 AM



Page 1

Item ID: D2479

Accept



Setup Start



Revision ID:

Item Name: Heli-Access Handle

Stop



Start Date: 2/28/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

PK

Date:

11-02-28

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2479

Rev A

100

0.00



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut as per Template DT8334 (DT 2479 CT)

=> m-l 11/03/15

8X

110

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Bend as per Template DT 8335 (DT 2479 BT) ☐ Trim as per Template DT 8333 (DT 2480 CJ) ☐ Deburr

=> m-l 11/03/15

8X

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Sel 03/73

08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 66815

Monday, February 28, 2011 11:03:26 AM



Page 2

Item ID: D2479

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle

Start Date: 2/28/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

WS

0.00

Packaging

4/3/23 (S)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/23 JJ

CL11/03/23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, February 28, 2011 11:03:32 AM

Page 1

Work Order ID: 66815

Parent Item: D2479

Parent Item Name: Heli-Access Handle



Start Date: 2/28/2011

Required Date: 3/18/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP B 99.03.12 Updated from hand written IPP DM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049 		Purchased	No			100	f	37.9459	1.3333	11.22779			
304 RD Tube .750 x .049W													

Location	Loc Qty	Loc Code
MAT	32.3259	
108498	0	
110113	0	
115010	12.264255	
116108	4.08294	
116720	15.978705	
MAT014	0.00003	
② 115990 ✓	0.00003	
MAT017	5.62	
109314	4.33	
110113	1.29	

⑥ 117030 ✓



M/L 11/03/15

2-8069

84208

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

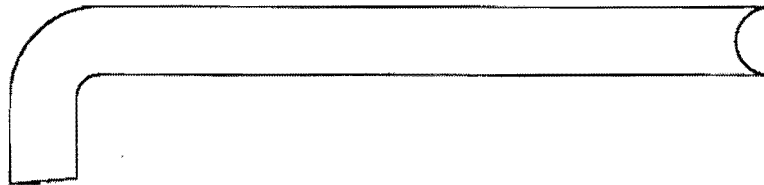


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2479	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS HANDLE		1:1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26815

RELEASED
96/10/02 DS

pl 11-02-28



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries